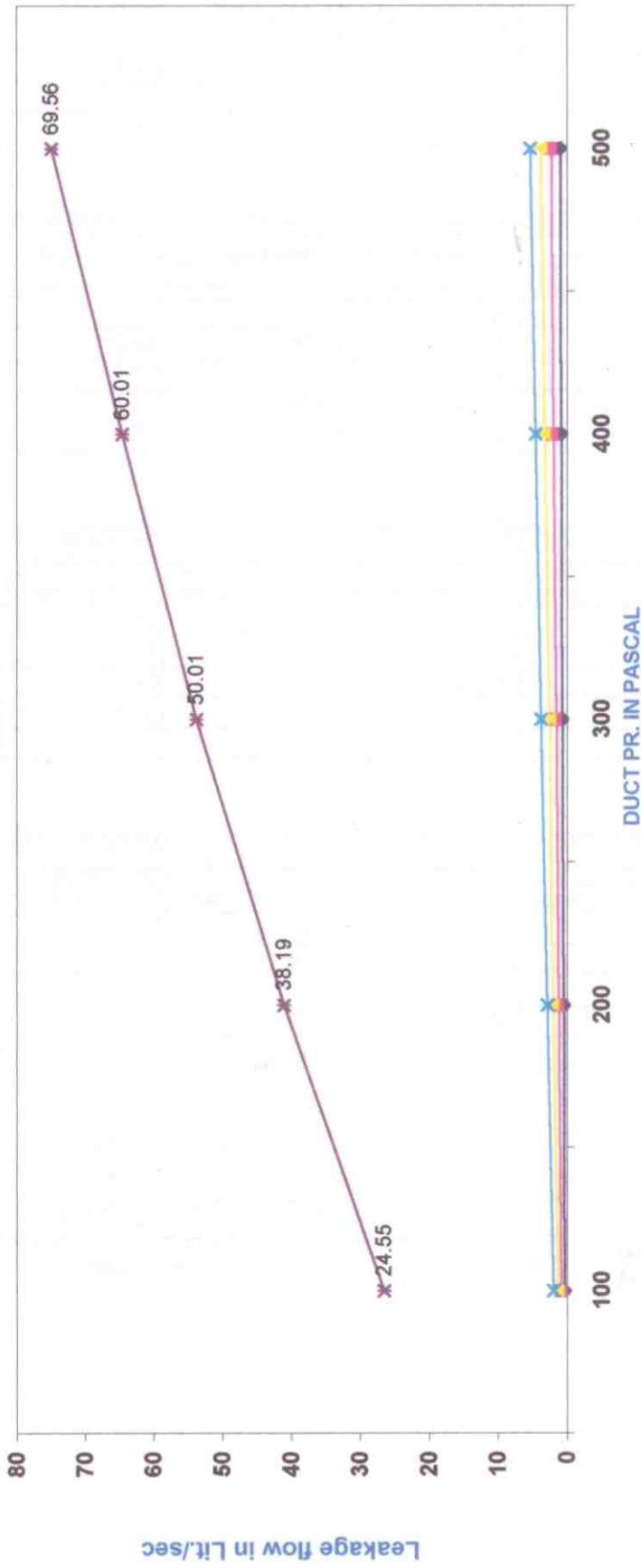


LEAKAGE FLOW CHART



- * Max. allowable limit of leakage
- * Sample-D (M.S. Angle flange system without in-built sealant in longitudinal joint)
- * Sample-C (M.S. Angle flange system with in-built sealant in longitudinal joint)
- * Sample-B (Rolamate-4-Bolt system without in-built sealant in longitudinal joint)
- * Sample-A (Rolamate-4-Bolt system with built-in sealant in longitudinal joint.)